

Air to Water Heat Pump

User Manual

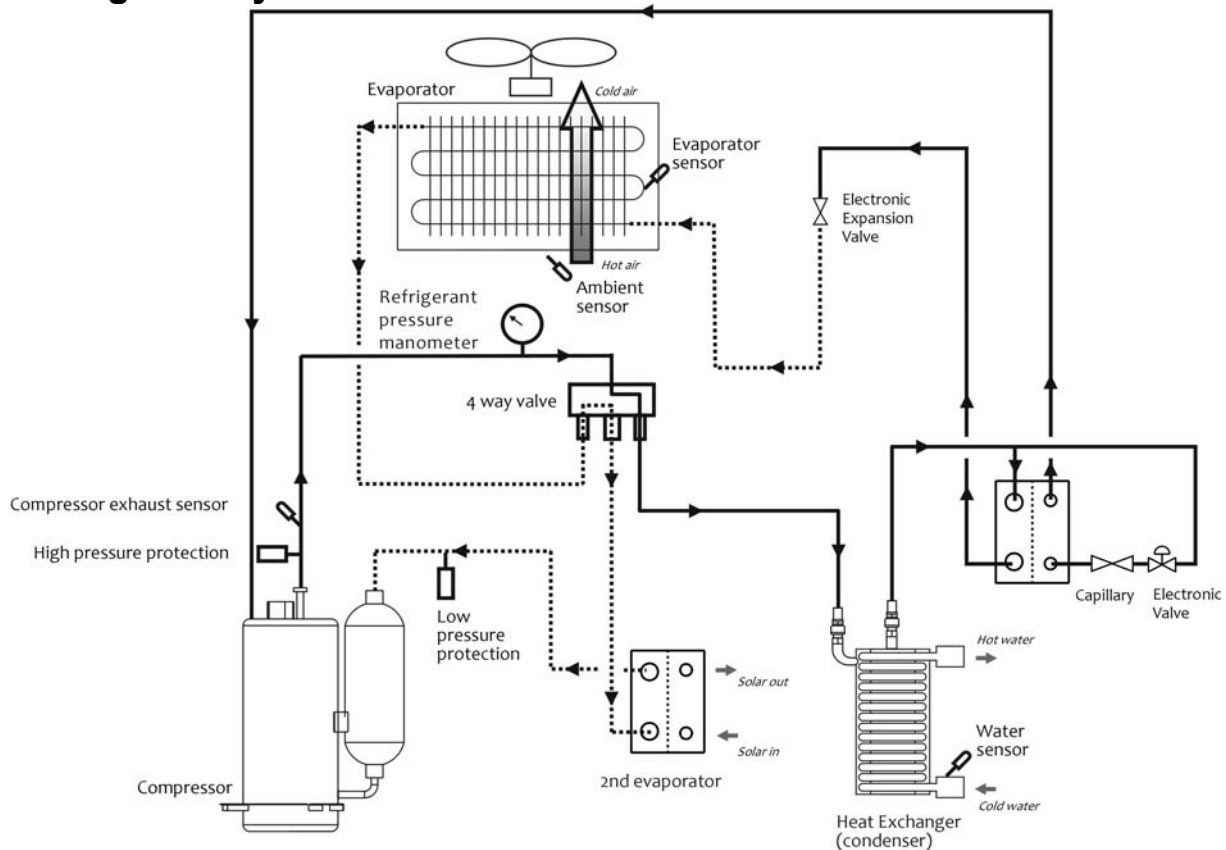


CE

Before operating this product, please read the instructions carefully and save this manual for future use.

1. System and Main Components

1.1 refrigerant system



1.1 Working principle of a Heat Pump :

The refrigerant system consists of 6 main components :

Scroll type compressor, 4-way-valve, heat exchanger(refrigerant to water), electronic expansion valve, 1st evaporator(air to refrigerant), 2nd evaporator (solar to refrigerant).

A heat pump can absorb the heating from natural heat sources (air, solar , ground). This makes the heat pump a very environmentally friendly and economically sound alternative for space heating.

* 1st evaporator: the low temperature, low pressure refrigerant go through evaporator, to boil and turn from liquid to gas.

* 2nd evaporator : the low temperature, low pressure refrigerant will absorb heating from solar.

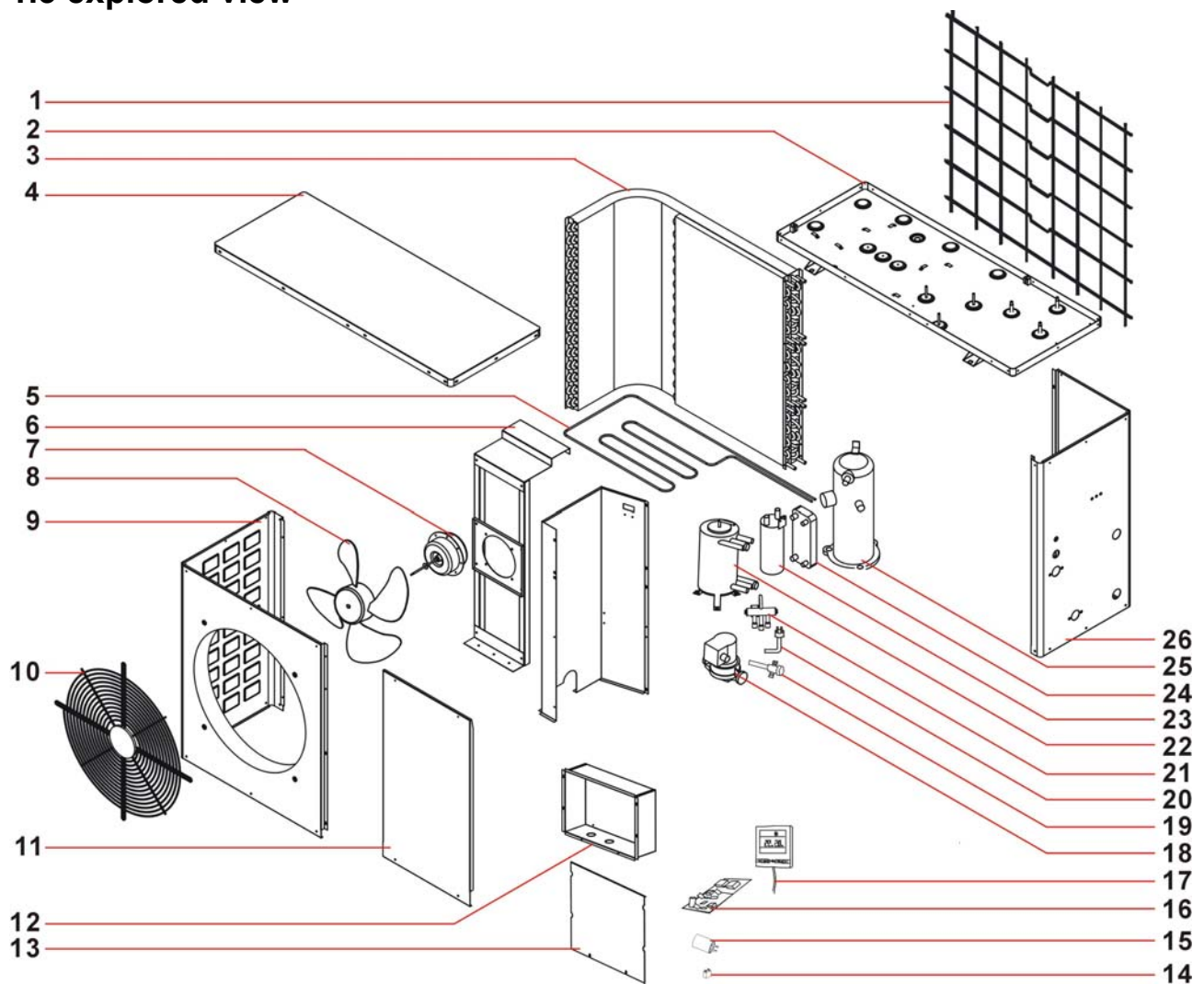
* compressor: compressor absorb refrigerant, and compress to high temperature, high pressure status.

* condenser: the refrigerant continues to the condenser. refrigerant release heat energy to the heat exchanger. the refrigerant temperature reduce, and it return to liquid status.

The heat energy is absorbed by water, circulated by a water pump to indoor radiator or floor heating systems.

* EEV: at last the refrigerant go through the electronic expansion valve, where its pressure is reduced, and then continues to the evaporator.

1.3 exploded view



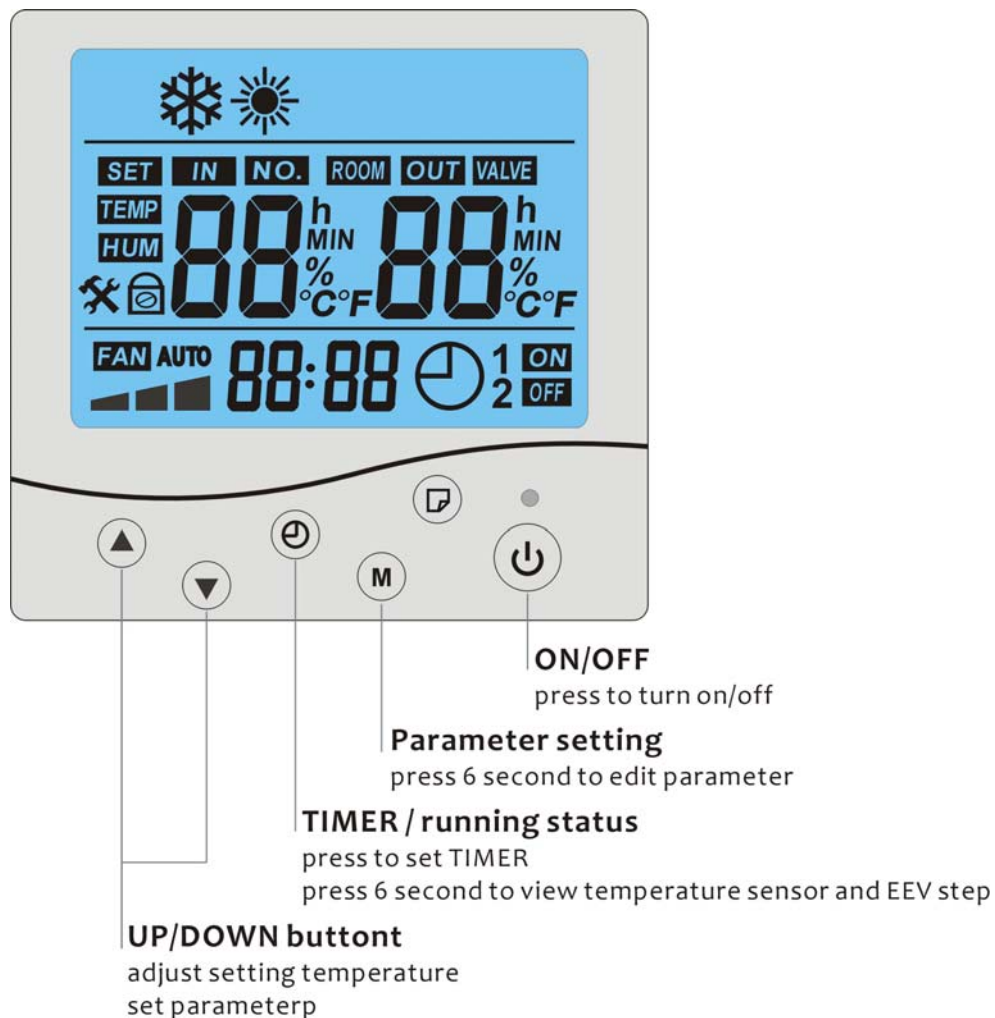
1	Back net	14	Capacitor for motor
2	Bottom board	15	Capacitor for compressor
3	Evaporator	16	PCB
4	Top board	17	Wire controller
5	Bottom heater	18	Water pump
6	Motor bracket	19	Service valve (vacuum, filling R410a)
7	Motor	20	High/low pressure switch
8	Fan blade	21	4-way-valve
9	Front board	22	Heat exchanger
10	Front net	23	Receiver
11	Service board	24	Plate exchanger for EVI
12	Electronic control box	25	Compressor
13	Cover	26	Right board

1.4 Main Components

 <p>compressor</p>	 <p>heat exchanger</p>	 <p>evaporator</p>
 <p>Pressure switch</p>	 <p>Fan motor</p>	 <p>Electronic expansion valve</p>
 <p>4-way-valve</p>	 <p>PCB</p>	 <p>Wire controller</p>
 <p>sensor</p>	 <p>water pump</p>	 <p>Water flow switch</p>
 <p>Fan blade</p>	 <p>Electrical heater and holder</p>	

2. Operation Instructions

2.1 Introduction of Wire Controller

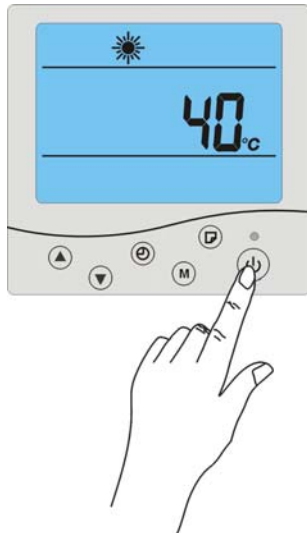


2.2 Start and Standby

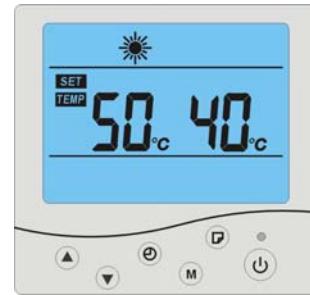


the display will show mode and current water temperature. The unit is standby.

2.3 ON/OFF




Only current water temperature shows.
Press ON/OFF button to turn on the unit.




The display shows setting temperature and current water temperature.

2.4 temperature setting



Press  button to increase setting temperature by 1 °C .

Press  button to reduce setting temperature by 1 °C.

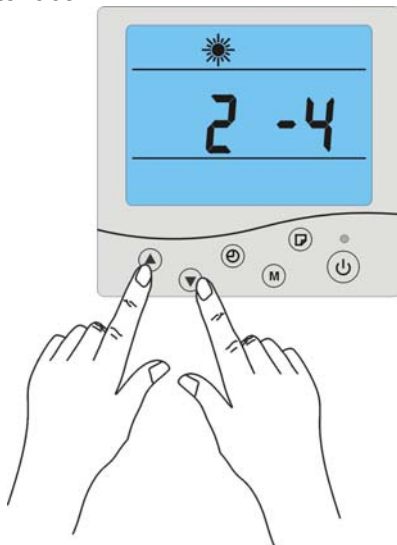
2.5 parameter setting



Press **(M)** button 6 seconds to enter parameter setting interface.



The left data and right data flash at the same time.



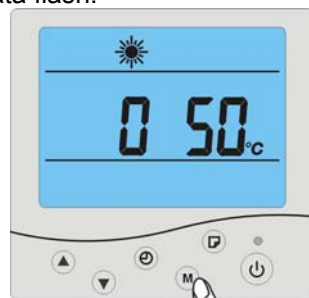
Press **(▲)** and **(▼)** button to other parameter.



Press **(M)** button to edit the value of parameter, only right data flash.



Press **(▲)** and **(▼)** button to change the value on right data.




Press **(M)** button again to exit edit mode of parameter. Left data and right data flash at the same time.

© No press in 30 seconds, it will exit the parameter setting interface.




Parameter	Description	Range	remarks	Factory setting
0	Max. setting temperature for HEATING	7 ~ 65°C		50°C
1	Defrosting start temperature	-20 ~ 10°C		-4°C
2	Defrost exit temperature	5 ~ 45°C		8°C
3	Defrosting period	30 ~ 150 min		30 min
4	Max defrosting running time	1 ~ 15 min		8 min
5	Fan stop when compressor temp high than			--
6	Fan mode : * 0 stop when compressor stop * 1 continue running when compressor stop. stop when press ON/OFF button			0
7	Circulation pump mode : * 0 continue running when compressor stop Stop when press ON/OFF button * 1 stop when compressor stop			1
8	Automatic restart: * 0 without AUTO-RESTART * 1 with AUTO-RESTART		Not change	1
9	Mode (heat/coo & heat/cool/2 tank)	0/1/2/	Not change	0
10	Setting temperature difference to restart	1 ~ 10°C	Adjustable	5°C
11	Anti-freeze function : 0 without. 1 with	0/1	Not change	1
12	Control of electrical expansion valve (EEV) : 0 AUTO. 1 manual	0/1	Not change	1 manual
13	Super heat of EEV on AUTO	-10 ~ 10	No use	1
14	HEAT : air < 0°C and water < 45°C	10 ~ 47		
15	HEAT : 1 < air < 10°C and water < 45°C	10 ~ 47		
16	HEAT : 11 < air < 25°C and water < 45°C	10 ~ 47		
17	HEAT : air > 26°C and water < 45°C	10 ~ 47		
18	HEAT : air < 0°C and water > 45°C	10 ~ 47		
19	HEAT : 1 < air < 10°C and water > 45°C	10 ~ 47		
20	HEAT : 11 < air < 25°C and water > 45°C	10 ~ 47		
21	HEAT : air > 26°C and water > 45°C	10 ~ 47		
22	COOL : air < 35°C and water < 35°C	10 ~ 47		
23	COOL : air < 35°C and water > 35°C	10 ~ 47		
24	COOL : air > 35°C and water < 35°C	10 ~ 47		
25	COOL : air > 35°C and water > 40°C	10 ~ 47		

2.6 check temperature sensor



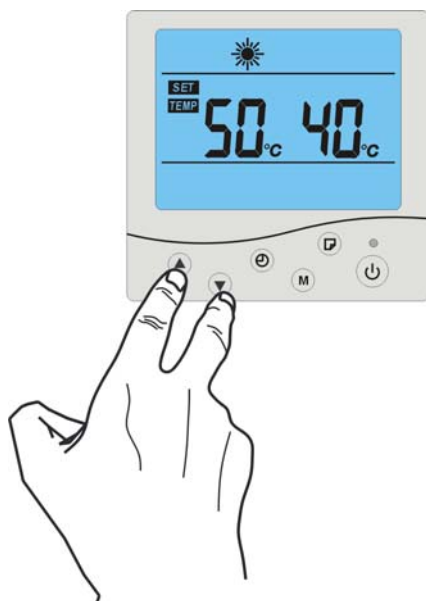
Press  button 6 seconds to check running status.





Press    button to check other parameter.

Parameter	Description
d0	Water temperature sensor
d1	Air inlet temperature sensor
d2	Compressor exhaust temperature sensor
d3	Evaporator inlet temperature sensor
d4	Evaporator outlet temperature sensor
d5	Air outlet temperature sensor
d6	Current step of EEV

2.7 Lock the wire controller



press   button 6 seconds at the same time,
one buzzing will be heard to indicate that all buttons are locked. Press again to unlock button.

3. Maintenance

3.1 Automatic defrosting

defrosting only run in heating mode.

- Start of defrosting :

The defrosting will start when all following conditions are at the same time fulfilled:

- the evaporator sensor temperature goes down to -4°C (*parameter 01*)
- the compressor continue to runs 30 minutes (*parameter 03*)

- Action of defrosting :

- The compressor and the fan stop
- After 20 seconds, the 4 way valve switch ON.
- 1 minute later, the compressor starts alone, and hot refrigerant will enter into evaporator, the ice on evaporator will be melt, that is generally with a steam.

- Stop of defrosting:

The defrosting stops when one of the following conditions is fulfilled:

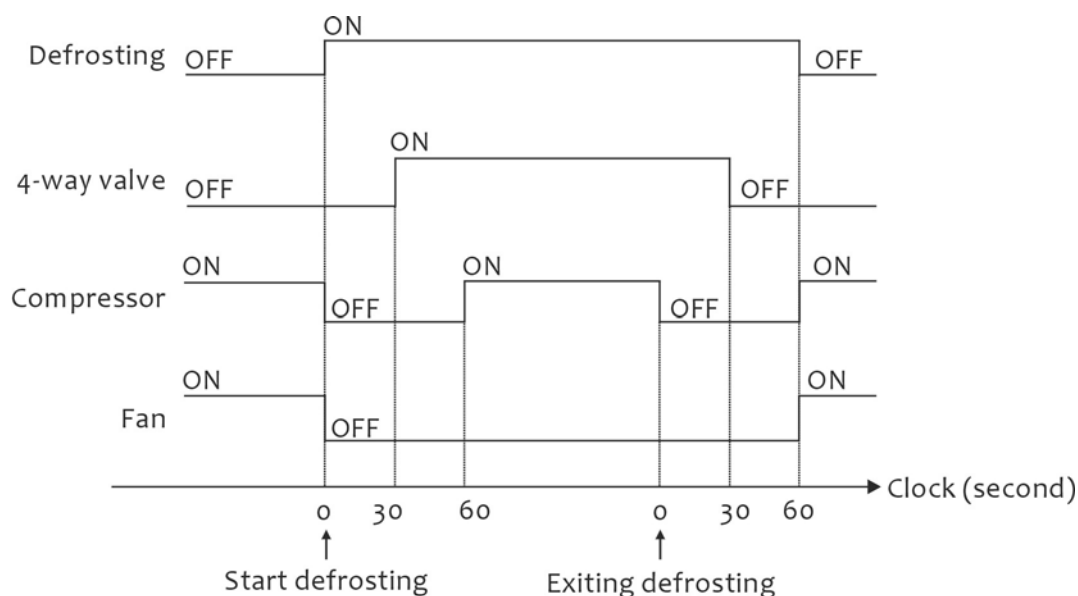
- evaporator sensr increase to 8°C (*parameter 01*)
- compressor run totally 8 minutes (*parameter 04*)

- Action of exist defrosting :

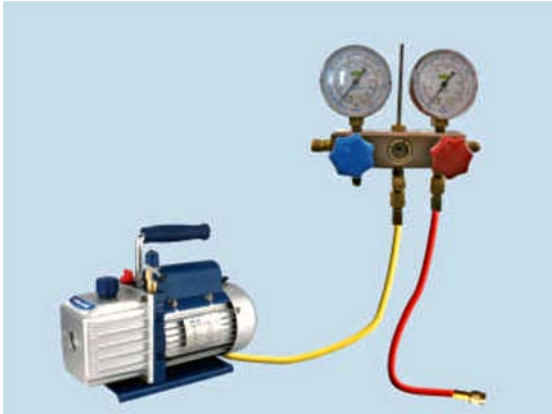
- The compressor stops
- the 4 way valve switch off 30 seconds
- 1 minute later, compressor and fan start for restarting in heating mode.



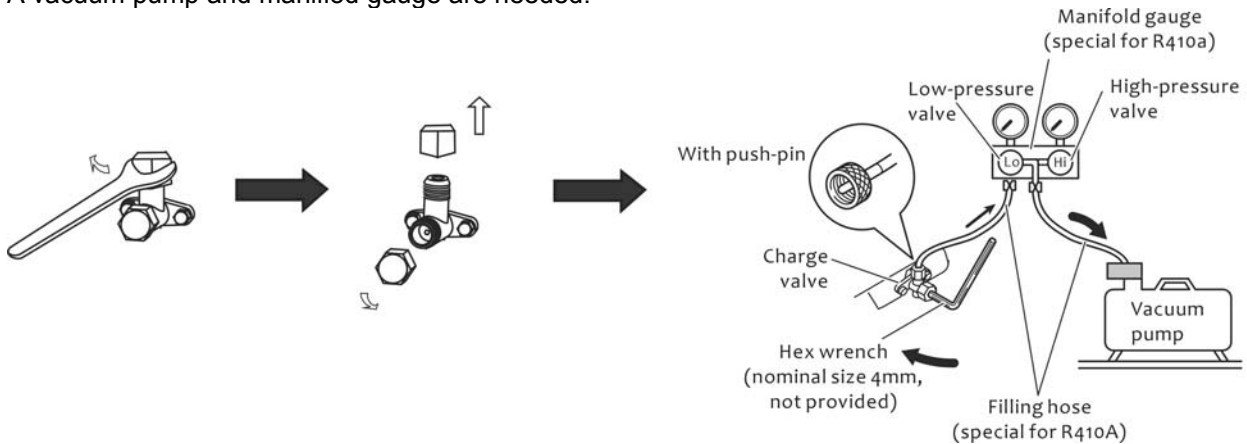
WARNING if not necessary, please do not change defrosting parameter setting.



3.2 Vacuum



A vacuum pump and manifold gauge are needed.



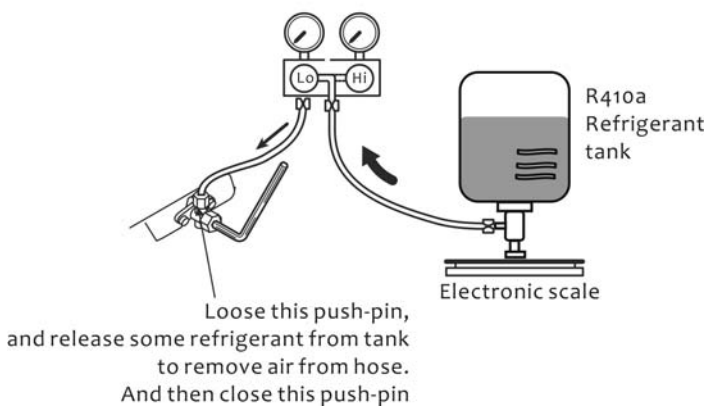
Remove the copper nut. Connect the pressure gauge to the vacuum pump. Vacuum heat pump at least 15 minutes till negative value shown on the pressure gauge, and close the charge valve.

3.3 Filling refrigerant

Refrigerant is very stable and should not degrade or break down even under severe operating conditions. If the unit has a leak in the sealed refrigeration system, please locate the leakage and repaired before charge refrigerant.

⚠ WARNING

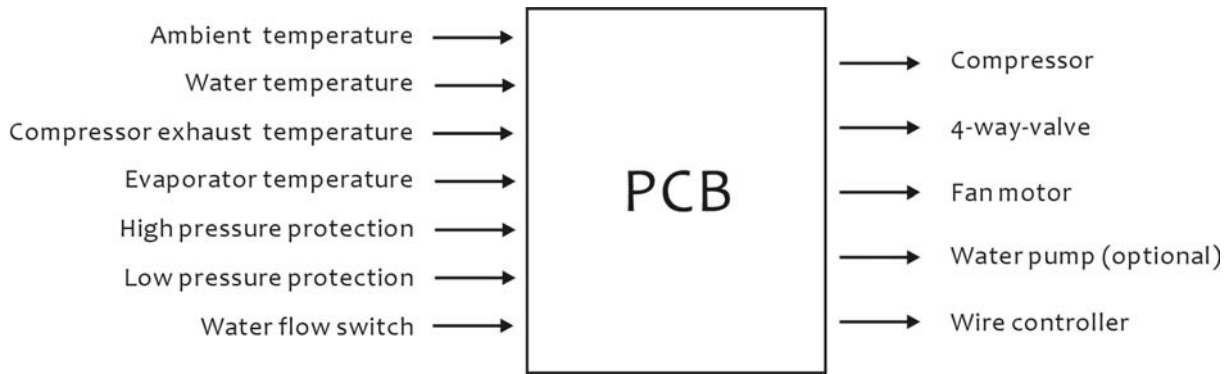
refrigerant charging must be performed by qualified person.



Loose the push-pin, and release some refrigerant from tank to remove air from hose. And then close push-pin.

Open the charge valve by hex wrench, fill refrigerant into heat pump. And close the charge valve when fill enough refrigerant into heat pump.

3.4 Working of PCB

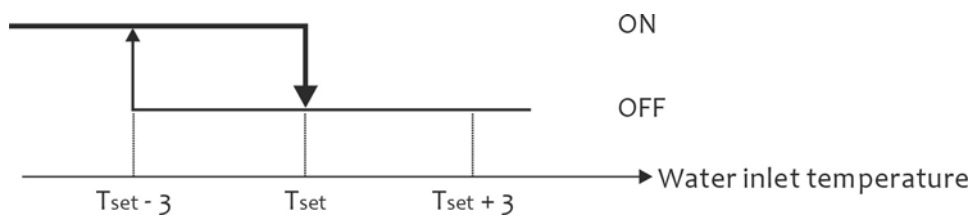


This PCB is specially designed for ventilation air to water heat pump, it can offer :

1. operation mode : heating
2. parameter adjustable for easy operation
3. water pump controlled
4. auto-protecting, alarming function
5. with a lots of protections : compressor 3 minutes delay protection, high/low pressure protection, over-heat protection, sensor protection.

3.5 Water Heating

Hot water setting temperature can be set in range 7 ~ 55°C.



4. Trouble Shoot

4. 1 Regular maintenance

- (1) Check and clean air filter regularly.
- (2) The unit is installed in clean, dry, and well-ventilated places, and should not be blocked on its air inlet and outlet.
- (3) Clean regularly the evaporator in order to keep it in good performance.
- (4) Watch the functioning of each part and check the gas pressure regularly

4.2 Not enough heating

The unit works normally but there is no or insufficient cooling.

- (1) first check the air inlet temperature, water inlet temperature.
 - (2) Check if it has ventilation obstacle.
 - (3) Check the general power supply is correct and if the refrigerant inside is enough.
- solution : find the gas leakage and recharge the unit.

4.3 unit do not work

The display do not light up and the fan, compressor do not start.

Possible reason : no electrical power supply

Solution : check the power supply, wiring, fuses...

Figure 1 : Error code, failures and solutions

Code	Error	Analyse	Solution
E 01	Water temperature sensor failure	Sensor fail. Sensr is disconnected, or short-circuit	Check the value of sensor and change it Check the wiring connection of sensor
E 02	Ambient temperature sensor failure		
E 03	Compressor exhaust temperature failue		
E 04	Defrosting temperature sensor failure		
E 05	Evaporator outlet sensor failure		
E 06	Sensor for anti-freeze		
E 07	Water flow protection		
E 08	Wire control communication error	Signal cable of wire control is loose	Check the connection of signal cable
E 09	High pressure protection	protector is disconnected, or defective. Refrigerant pressure abnormal Water inlet temperature is too high Air inlet temperature is too high EEV step setting is wrong	Call a refrigerating engineer to check refrigerant pressure
E 10	Low pressure protection	protector is disconnected, or defective. Refrigerant pressure abnormal Water inlet temperature is too high Air inlet temperature is too high EEV step setting is wrong	Call a refrigerating engineer to check refrigerant pressure
E 11	Compressor over-heat protection Compressor exhaust temperature is more than 115°C.	Environment problem Refrigerant leakage EEV step setting is wrong.	Call a refrigerating engineer to check refrigerant pressure
E12	Anti-freeze protection		
E13	Phase protection		

1) Alarm sensor (E01, E02, E03, E04, E05, E06)


Cause	Troubleshooting	remedy
Sensor fault alternatively cable fault.	* When reading the resistance of the sensors, the sensor leads must first be disconnected from the control equipment or terminal block.	If the sensor gives a correct value, the cable is defective, check if cable is broken. If the sensor does not give a correct value, the

	<p>* First take a reading from the sensor including cable and check against the temperature sensor resistance table.</p> <p>* If the read off value does not correspond with the table, only measure the sensor and check the table.</p>	sensor is defective, replace it.
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3) Message: E08 (communication error between wire controller and PCB)

Cause	Troubleshooting	remedy
Cable is broken or connector is loose or wet.		Check cable and loose.

4) Message: E09 (high pressure protection).

Cause	Troubleshooting	remedy
EEV step setting is wrong	Press  button 6 second to check d3, d4, d6.	Change value of parameter 22, 23, 24, 25.
Cable break or loose cable to high pressure switch	<p>* Check that both cables are connected to the pressure switch.</p> <p>* Using the buzzer, check that there are no cable breaks. In order to do this, disconnect the cables from the pressure switch and circuit board.</p>	<p>If a cable has come loose, reconnect it.</p> <p>If there is a cable break, replace the cable.</p>
Overfilled refrigerant circuit.	Using manometer apparatus and thermometer, check that the unit's overheating is correct for the specific refrigerant.	Follow the correct procedure (depending on type of refrigerant) to add/remove the correct amount of refrigerant.
Blocked on the water side.	If there is no strainer in water system, there is a risk of dirt sticking in heat exchanger and valve ; and blocking it. Unfortunately there is no easy way of checking if the condenser is blocked.	If the heat exchanger or water-adjust-valve is blocked, try flushing it. If this does not work, it must be replaced.
Blocked on the refrigerant side.	Using manometer apparatus and thermometer, check that the unit's overheating is correct for the specific refrigerant.	

5) Message: E 10 (low pressure protection)

Cause	Troubleshooting	remedy
Lack of refrigerant.	Using manometer apparatus and thermometer, check that the unit's overheating is correct for the specific refrigerant.	<p>Follow the correct procedure (depending on type of refrigerant) to add the correct amount of refrigerant.</p> <p>If there appears to be a leak in the refrigerant circuit, carry out leak tracing and any necessary corrective action.</p>
EEV step setting is wrong	<p>* Using manometer apparatus and Thermometer check what the over heating reading of the unit is.</p> <p>* Also check EEV is damaged.</p>	<p>If the overheating reading does not correspond with the instructions for the specific refrigerant, adjust the EEV step until the correct value is obtained.</p> <p>If overheating cannot be adjusted with EEV , replace another EEV.</p>
Cable break or loose cable on low pressure switch	<p>* Check that both cables are connected to the pressure switch.</p> <p>* Using the buzzer, check that there are no cable breaks. In order to do this,</p>	<p>If a cable has come loose, reconnect it.</p> <p>If there is a cable break, replace the</p>

	disconnect the cables from the pressure switch and circuit board.	cable.
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5) Message: E 11 (compressor over-heat protection)

Cause	Troubleshooting	remedy
Lack of refrigerant, not enough refrigerant in the system.	Using manometer apparatus and thermometer, check that the unit's overheating is correct for the specific refrigerant.	Follow the correct procedure (depending on type of refrigerant) to add the correct amount of refrigerant. If there appears to be a leak in the refrigerant circuit, carry out leak tracing and any necessary corrective action. If leak tracer is not available, brush soap water on the suspected leak and look for bubbles. Also check for oil as this can come out from the refrigerant circuit.

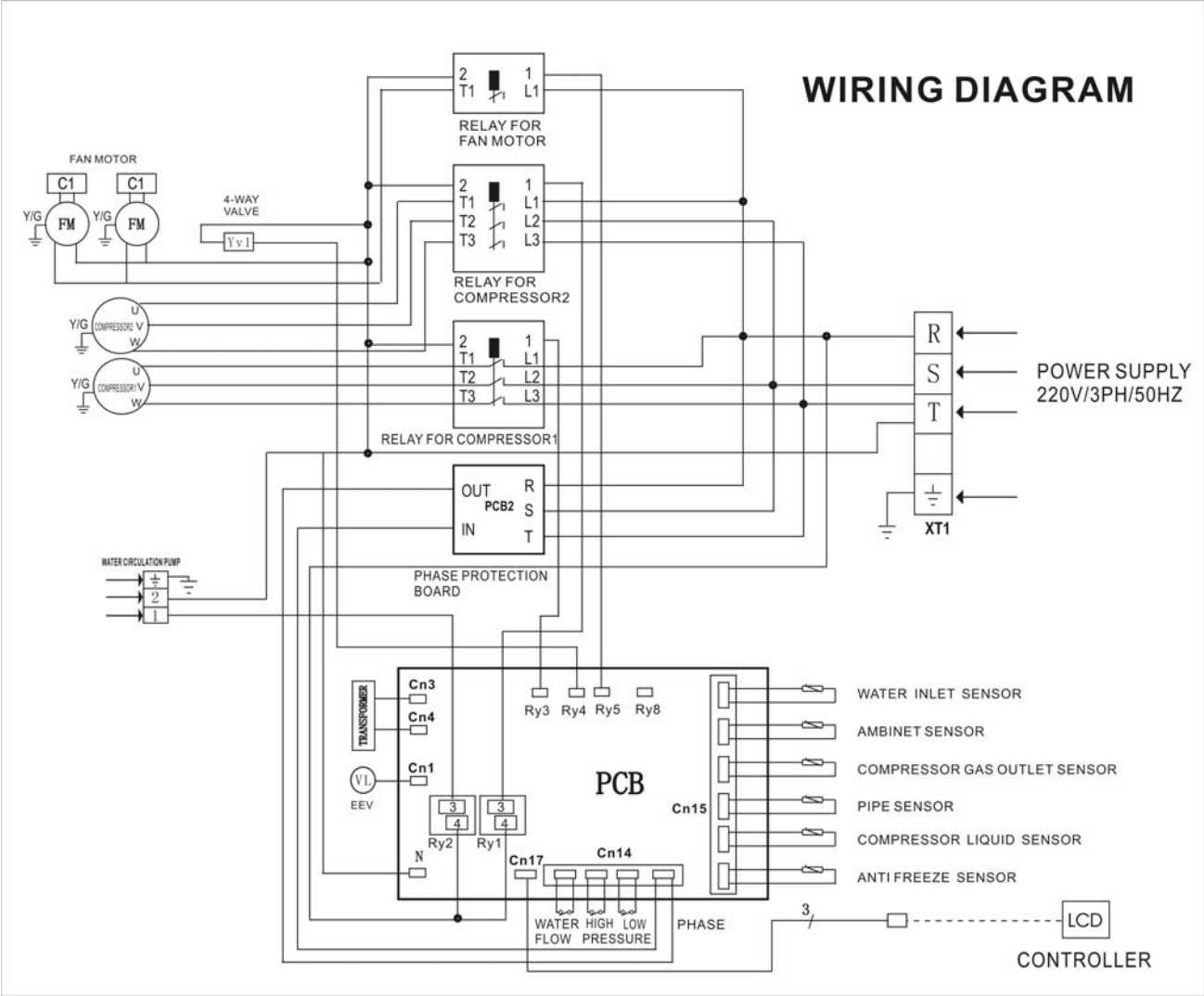
★ unit noise

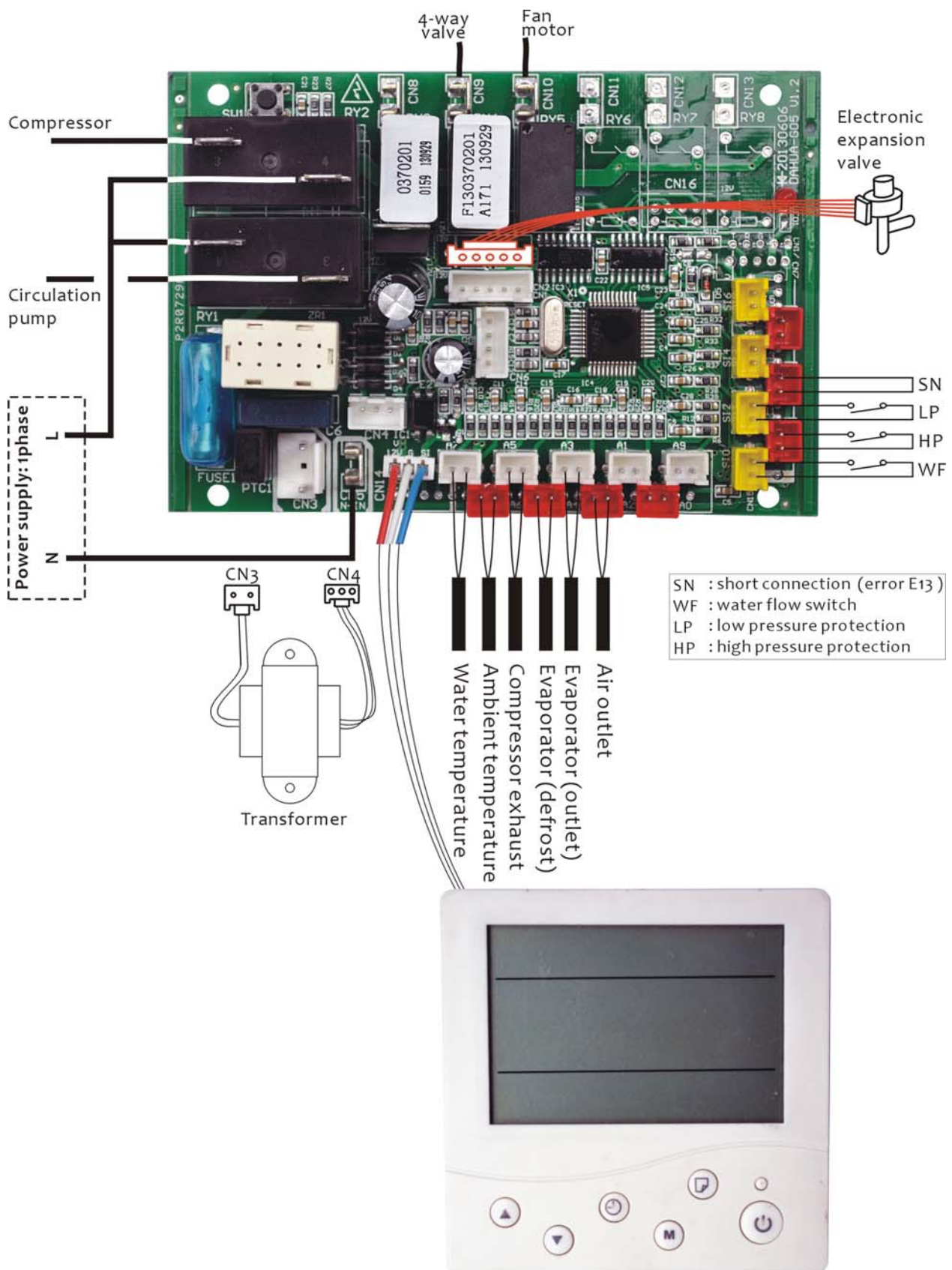
Solution : check if the unit is installed properly, and with the rubber vibration absorbing mountings.

Check if there is no rubber gasket between the outdoor fan and the front panel.

Check if the water circulating system works properly.

5 Wiring Diagram





Note:

This diagram is correct at the time of publication, manufacturing changes could lead to modifications. Always refer to the diagram supplied with the heat pump.

6. temperature sensor resistance table :

6.1 compressor exhaust temperature sensor resistance t °C -- kΩ 50 k

t °C	R(KΩ)	AD	t °C	R(KΩ)	AD	t °C	R(KΩ)	AD	t °C	R(KΩ)	AD
-20	542.7	3	20	68.66	26	60	13.59	95	100	3.702	175
-19	511.9	3	21	65.62	28	61	13.11	97	101	3.595	177
-18	483	4	22	62.73	29	62	12.65	99	102	3.492	178
-17	455.9	4	23	59.98	30	63	12.21	101	103	3.392	180
-16	430.5	4	24	57.37	31	64	11.79	103	104	3.296	181
-15	406.7	4	25	54.89	32	65	11.38	106	105	3.203	183
-14	384.3	5	26	52.53	34	66	10.99	108	106	3.113	184
-13	363.3	5	27	50.28	35	67	10.61	110	107	3.025	186
-12	343.6	5	28	48.14	36	68	10.25	112	108	2.941	187
-11	325.1	6	29	46.11	38	69	9.902	114	109	2.86	188
-10	307.7	6	30	44.17	39	70	9.569	117	110	2.781	190
-9	291.3	6	31	42.33	40	71	9.248	119	111	2.704	191
-8	275.9	7	32	40.57	42	72	8.94	121	112	2.63	193
-7	261.4	7	33	38.89	43	73	8.643	123	113	2.559	194
-6	247.8	8	34	37.3	45	74	8.358	125	114	2.489	195
-5	234.9	8	35	35.78	47	75	8.084	127	115	2.422	196
-4	222.8	8	36	34.32	48	76	7.82	129	116	2.357	198
-3	211.4	9	37	32.94	50	77	7.566	132	117	2.294	199
-2	200.7	9	38	31.62	52	78	7.321	134	118	2.233	200
-1	190.5	10	39	30.36	53	79	7.086	136	119	2.174	201
0	180.9	10	40	29.15	55	80	6.859	138	120	2.117	202
1	171.9	11	41	28	57	81	6.641	140	121	2.061	203
2	163.3	12	42	26.9	59	82	6.43	142	122	2.007	204
3	155.2	12	43	25.86	60	83	6.228	144	123	1.955	206
4	147.6	13	44	24.85	62	84	6.033	146	124	1.905	207
5	140.4	13	45	23.89	64	85	5.844	148	125	1.856	208
6	133.5	14	46	22.89	66	86	5.663	150	126	1.808	209
7	127.1	15	47	22.1	68	87	5.488	152	127	1.762	210
8	121	15	48	21.26	70	88	5.32	154	128	1.717	211
9	115.2	16	49	20.46	72	89	5.157	156	129	1.674	211
10	109.8	17	50	19.69	74	90	5	157	130	1.632	212
11	104.6	18	51	18.96	76	91	4.849	159			256
12	99.69	19	52	18.26	78	92	4.703	161			256
13	95.05	20	53	17.58	80	93	4.562	163	B(25/50) = 3950K ± 3% R(90°C) = 5KΩ ± 3%		256
14	90.66	20	54	16.94	82	94	4.426	165			256
15	86.49	21	55	16.32	84	95	4.294	167			256
16	82.54	22	56	15.73	86	96	4.167	168			256
17	78.79	23	57	15.16	88	97	4.045	170			256
18	75.24	24	58	14.62	90	98	3.927	172			256
19	71.86	25	59	14.09	93	99	3.812	173			256

6.2 water/ambient/evaporator temperature sensor resistance t °C – kΩ 10 k

t °C	R(KΩ)	AD	t °C	R(KΩ)	AD	t °C	R(KΩ)	AD	t °C	R(KΩ)	AD
-20	115.266	16	20	12.6431	99	60	2.35774	197	100	0.62973	236
-19	108.146	17	21	12.0561	102	61	2.27249	198	101	0.61148	237
-18	101.517	18	22	11.5	105	62	2.19073	200	102	0.59386	237
-17	96.3423	19	23	10.9731	107	63	2.11241	202	103	0.57683	237
-16	89.5865	21	24	10.4736	110	64	2.03732	203	104	0.56038	238
-15	84.219	22	25	10	113	65	1.96532	205	105	0.54448	238
-14	79.311	23	26	9.55074	116	66	1.89627	206	106	0.52912	239
-13	74.536	24	27	9.12445	119	67	1.83003	207	107	0.51426	239
-12	70.1698	26	28	8.71983	122	68	1.76647	209	108	0.49989	240
-11	66.0898	27	29	8.33566	125	69	1.70547	210	109	0.486	240
-10	62.2756	29	30	7.97078	128	70	1.64691	211	110	0.47256	240
-9	58.7079	30	31	7.62411	131	71	1.59068	212	111	0.45957	241
-8	56.3694	31	32	7.29464	133	72	1.53668	214	112	0.44699	241
-7	52.2438	34	33	6.98142	136	73	1.48481	215	113	0.43482	241
-6	49.3161	35	34	6.68355	139	74	1.43498	216	114	0.42304	242
-5	46.5725	37	35	6.40021	142	75	1.38703	217	115	0.41164	242
-4	44	39	36	6.13059	144	76	1.34105	218	116	0.4006	242
-3	41.5878	41	37	5.87359	147	77	1.29078	219	117	0.38991	243
-2	39.8239	42	38	5.62961	150	78	1.25423	220	118	0.37956	243
-1	37.1988	45	39	5.39689	152	79	1.2133	221	119	0.36954	243
0	35.2024	47	40	5.17519	155	80	1.17393	222	120	0.35982	244
1	33.3269	49	41	4.96392	157	81	1.13604	223	121	0.35042	244
2	31.5635	51	42	4.76253	160	82	1.09958	224	122	0.3413	244
3	29.9058	54	43	4.5705	162	83	1.06448	225	123	0.33246	244
4	28.3459	56	44	4.38736	165	84	1.03069	226	124	0.3239	245
5	26.8778	58	45	4.21263	167	85	0.99815	226	125	0.31559	245
6	25.4954	61	46	4.04589	169	86	0.96681	227	126	0.30754	245
7	24.1932	63	47	3.88673	172	87	0.93662	228	127	0.29974	245
8	22.5662	67	48	3.73476	174	88	0.90753	229	128	0.29216	246
9	21.8094	68	49	3.58962	176	89	0.8795	229	129	0.28482	246
10	20.7184	71	50	3.45097	178	90	0.85248	230	130	0.2777	246
11	19.6891	74	51	3.31847	180	91	0.82643	231	131	0.27078	246
12	18.7177	76	52	3.19183	182	92	0.80132	231	132	0.26408	246
13	17.8005	79	53	3.07075	184	93	0.77709	232	133	0.25757	247
14	16.9341	82	54	2.95896	186	94	0.75373	233	134	0.25125	247
15	16.1156	85	55	2.84421	188	95	0.73119	233	135	0.24512	247
16	15.3418	87	56	2.73823	190	96	0.70944	234	136	0.23916	247
17	14.6181	90	57	2.63682	192	97	0.68844	234	137	0.23338	247
18	13.918	93	58	2.53973	193	98	0.66818	235	138	0.22776	247
19	13.2631	96	59	2.44677	195	99	0.64862	236	139	0.22231	248